


TEREZ ABS 3320 UV

ABS

Ter Plastics

Product Texts

Fast flowing ABS with fire proofing and UV-Stabilizer.

Especially suitable for thinwalled moulding parts with long flow distances and for flame retarding injection moulding parts.

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	34	g/10min	ISO 1133
MFI temperature	220	°C	ISO 1133
MFI load	10	kg	ISO 1133
Mechanical properties			
ISO Data			
Tensile Modulus	2300	MPa	ISO 527-1/-2
Tensile Strength	60	MPa	ISO 527-1/-2
Yield stress	44	MPa	ISO 527-1/-2
Yield strain	2.4	%	ISO 527-1/-2
Charpy impact strength (+23°C)	125	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	19	kJ/m ²	ISO 179/1eA
Flexural modulus (23°C)	2400	MPa	ISO 178
Thermal properties			
ISO Data			
Temp. of deflection under load (1.80 MPa)	94	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	99	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	95	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	IEC 60695-11-10
Other properties			
ISO Data			
Density	1040	kg/m ³	ISO 1183

Characteristics
Processing

Injection Molding

Features

Amorphous

Delivery form

Pellets

Applications

Automotive, Building Construction, IT / Business Machine, Electrical and Electronical, Encapsulation

Special Characteristics

Light stabilized or stable to light